



# Welcome to Day 2 of the Workshop!



IPAC-RS Workshop:  
Inhaled Biologics: Preparing for  
a Future Beyond Small  
Molecules

September 4-5, 2024



# Welcome and Review of Day 2

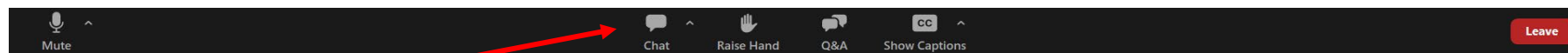
Presented by Alan Watts, Catalent  
Workshop Co-Chair

# Zoom Webinar Housekeeping I

- All Attendees are muted.
- The recordings will be shared after the Workshop.



Welcome to the Workshop!



The Chat function has been disabled for Attendees. Type your question(s) in the Q&A box.

# Housekeeping II

## **Bios**

All Speaker bios are posted on the Workshop webpage, under Workshop Materials

<https://www.ipacrs.org/biologics-workshop>

## **Presentations**

Post-workshop PDFS of available presentations will be posted on a password protected page.

## **Recordings**

The recordings will be posted after the Workshop has concluded.

We will send out a notice to attendees with the link to view the recordings and presentations.

# Recap of Day 1 Presentations

## Day 1 takeaways:

- Tomaso – 217 biologic products in pipeline, the vast majority nebulized with VM, protein/peptide are most mature with nucleic acids in early dev
- Ruth – biologics are <40 amino acids, Essential Drug Delivery Outputs 2024 guidance, non-Arrhenius stability, aggregates, non-sterile powder
- Wai Lam – Glycosylation is a CQA, DS is manufacture is complex, DS/DP release for mAb, Developability assessment (Mech & Thermal Stress)
- Emily – 1 species for biologic, 4w Mouse study can get you to Ph2 (oligos), delivered dose determination, different classes have different effects on histopath
- Ashleigh – ASO stabilization, ASO impurities are really tough (UV+MS), UPLC-CAD for LNP components, potency for mRNA, not ASOs
- Markus – Immunogenicity: pulmonary>subQ>IV, Crosslink B cell receptor and dendritic uptake, Agg is conc dependent, bio-relevant testing and modeling needed

# Recap of Day 1 Breakouts

## Day 1 Breakout takeaways:

- Manufacture and Device – Microbial controls, post-nebulization potency, moisture control
- Analytical – APSD and DDU (detection), post-neb characterization, potency testing (cell based and otherwise)
- Toxicity – adjuvants and novel excipients, FDA reformulation guidance, FDA AI data share, immunogenicity in preclinical not helpful, dose frequency drives study design, understand neutralizing antibodies

# Day 2 Workshop Objectives

- Day 2 will focus on Chemistry, Manufacturing, and Controls (CMC) for Inhaled Biologic Drug-Device Combinations.
- Day 2 will conclude with a Panel Discussion, which will address Key CMC/Analytical Issues/Gaps to Address.
- Panelists:
  - Ruth Cordoba-Rodriguez, AstraZeneca
  - Philip Kuehl, Lovelace Biomedical
  - John Patton, Kindeva
  - Michael Shultz, Lonza
  - Hailin (Sheena) Wang, OPQAI/CDER/US Food and Drug Administration



# Day 2 Agenda

9:00 – 2:30 PM ET Presentations

***Excipients for Respiratory Delivery of Large Molecules***

Diana Fernandes, invoX

Michael Shultz and Kim Shepard, Lonza

***Spray Drying of Biologics***

Sune Klint Andersen, Janssen

***A Platform Approach to Spray Dried, Thermostable, Mucosal Vaccines***

Reinhard Vehring, Access to Advanced Health Institute

***Influence of Device on Aqueous Stability***

Ronan MacLoughlin, Aerogen

***Particle Precision: The Importance of Sample Preparation in Insoluble Particle Analysis in Inhaled Biologic Powders***

Scott Sides, AstraZeneca

***Collection and Detection (Compendial) Strategies for Inhaled Biologics***

Philip J. Kuehl, Lovelace Biomedical

Christopher J. Gruenloh, PPD, a part of Thermo Fisher Scientific

2:30 – 3:30 PM ET Panel Discussion

3:30 – 3:45 PM ET Closing Remarks

3:45 PM ET End of Workshop



# Key Points to remember

This Workshop is **your** opportunity to:

- share experiences,
- raise questions,
- learn from each other,
- shape future collaborative initiatives

Therefore, **GET INVOLVED** in the discussions!