

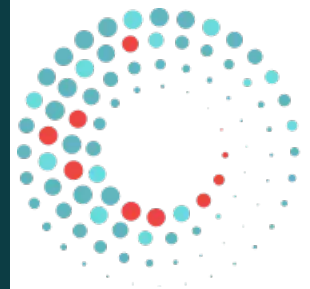
A Platform Approach to Spray Dried, Thermostable, Mucosal Vaccines

Reinhard Vehring



IPAC-RS Workshop:
Inhaled Biologics: Preparing for
a Future Beyond Small
Molecules

September 4-5, 2024



AAHI



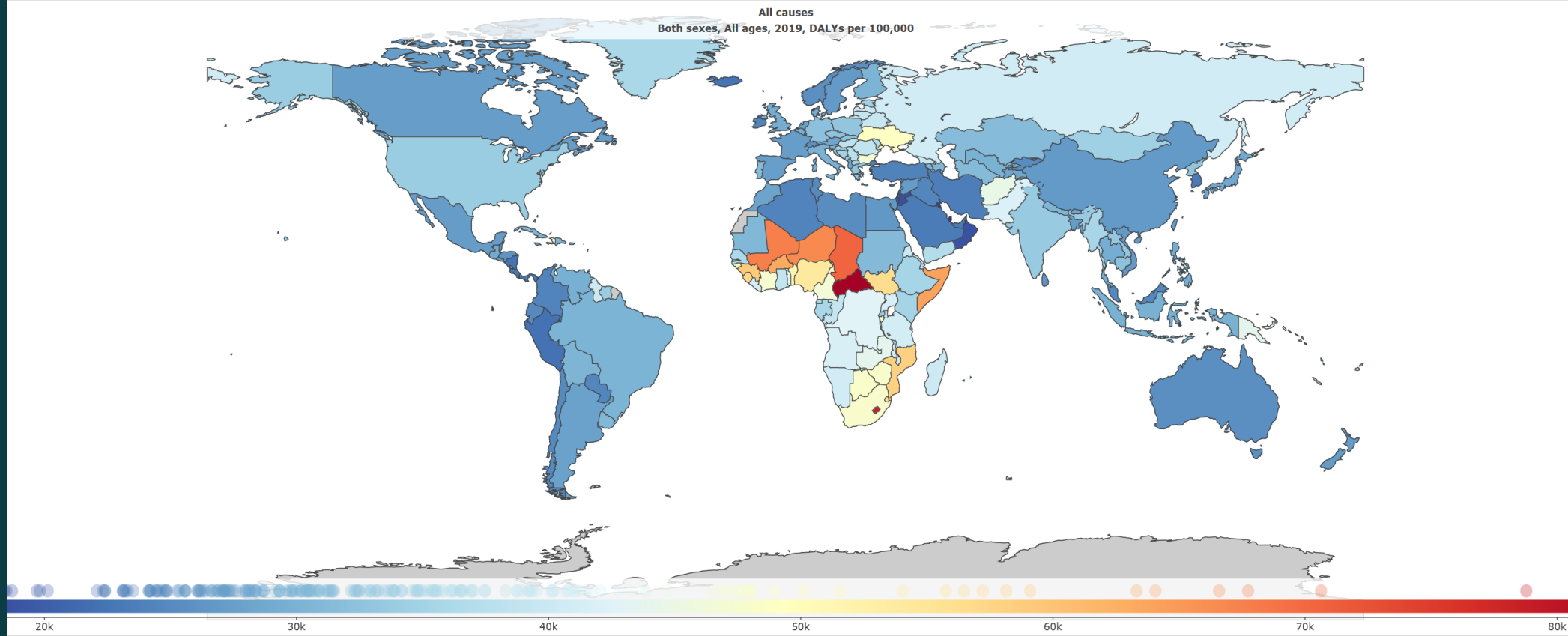
UNIVERSITY OF
ALBERTA

Motivation

- **Increasing antimicrobial resistance** to traditional antibiotics calls for renewed focus on prevention via vaccines
- **The threat of global pandemics** requires effective countermeasures that can be rapidly developed and deployed globally
- **Substantial infectious disease burden in developing countries** needs effective interventions suitable for resource-poor settings



Burden of Disease



Disability Adjusted Life Years per 100000

The greatest burden of disease is in low-income countries, esp. Africa.
Interventions need to be suitable for global use.

Burden of Disease: 15 Leading Causes by Income level

Low income countries

1 Lower respiratory infect
2 Malaria
3 Diarrheal diseases
4 Neonatal encephalopathy
5 Neonatal preterm birth
6 Drug-susceptible TB
7 HIV/AIDS other
8 Other neonatal
9 Ischemic heart disease
10 Neonatal sepsis
11 Protein-energy malnutrition
12 Meningitis
13 Intracerebral hem
14 Measles
15 Drug-susceptible HIV/AIDS - TB

High income countries

1 Ischemic heart disease
2 Low back pain
3 Lung cancer
4 Diabetes type 2
5 COPD
6 Falls
7 Alzheimer's disease
8 Ischemic stroke
9 Other musculoskeletal
10 Colorectal cancer
11 Migraine
12 Major depression
13 Age-related hearing loss
14 Opioid use disorders
15 Anxiety disorders

Communicable, maternal, neonatal, and nutritional diseases
Non-communicable diseases
Injuries

Causes of disease burden are radically different in poor countries. Infectious diseases, and neonatal conditions dominate.

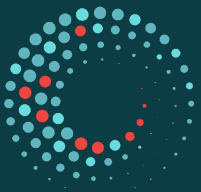
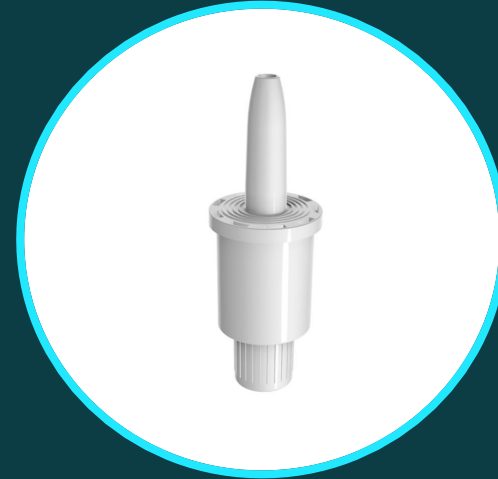
Goals

- **Develop temperature stable vaccines** using a platform approach to simplify the supply chain, eliminating cold chain distribution to enable global transport, storage, and delivery.
- **Use rapidly scalable manufacturing processes** to produce temperature stable vaccines with low operational costs, for more efficient responses to emerging health threats



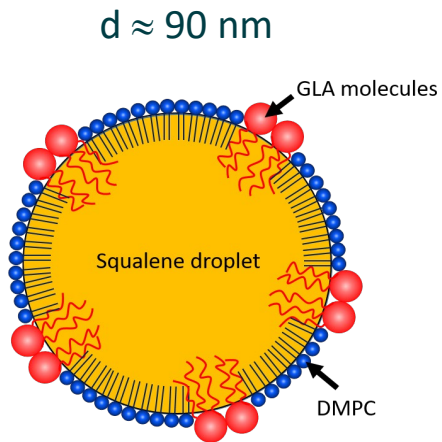
Goals

- **Prevent infection and transmission** of respiratory diseases by targeting the site of natural infection
- **Enable needle-free delivery of vaccines** to promote uptake and ease of use in resource-poor settings



Vaccine Systems

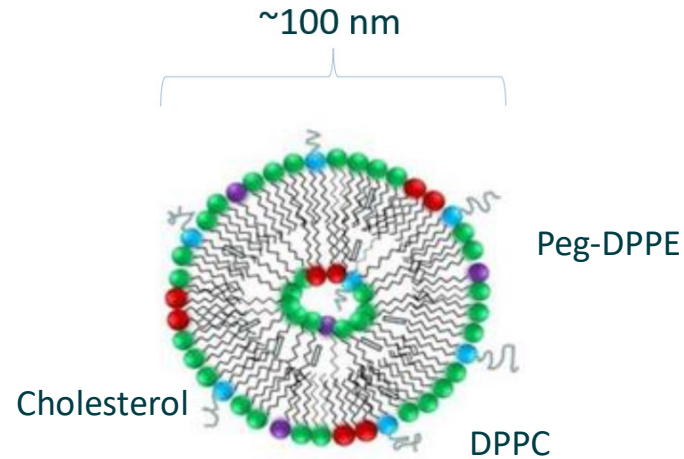
Nano-emulsion
(subunit)



Adjuvant:

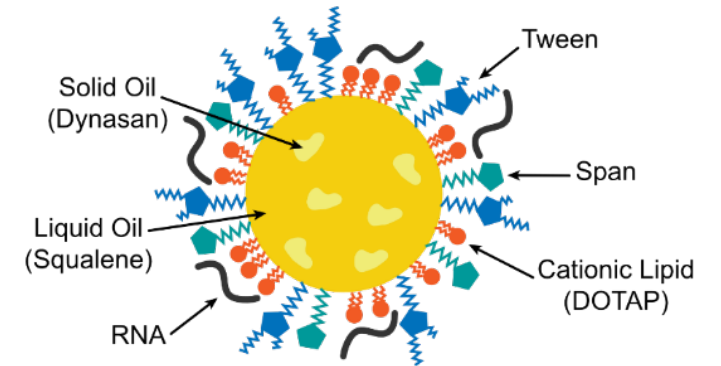
Squalene
GLA (TLR 4)
(Glucopyranosyl lipid adjuvant)

Nano-liposome
(subunit)



-
GLA (TLR 4)
3M-052 (TLR 7/8)
(Imidazoquinoline)

Nano-structured Lipid Carrier (NLC)
(saRNA)



Squalene



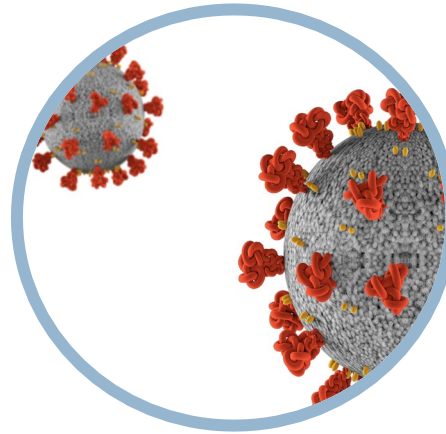
Spray Dried Vaccine Candidates



TUBERCULOSIS

ID93 + GLA-SE

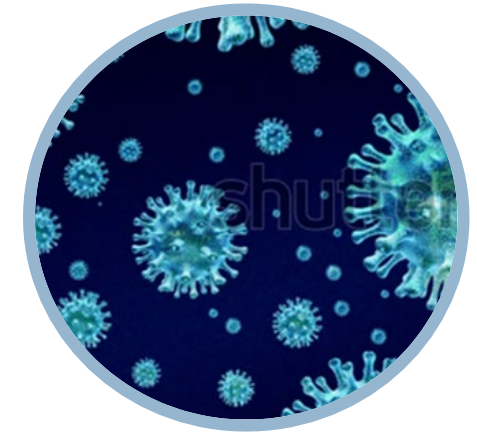
AAHI's recombinant protein ID93 and its GLA-SE adjuvant formulation is in preclinical studies in NHPs administered by inhalation and nasal delivery.



COVID-19

S2P Trimer + GLA-3M-052-LS

AAHI has established proof-of-concept of a spray dried presentation of its liposomal formulation of GLA and 3M-052, combined with an S2P trimer developed by University of Rio de Janeiro.

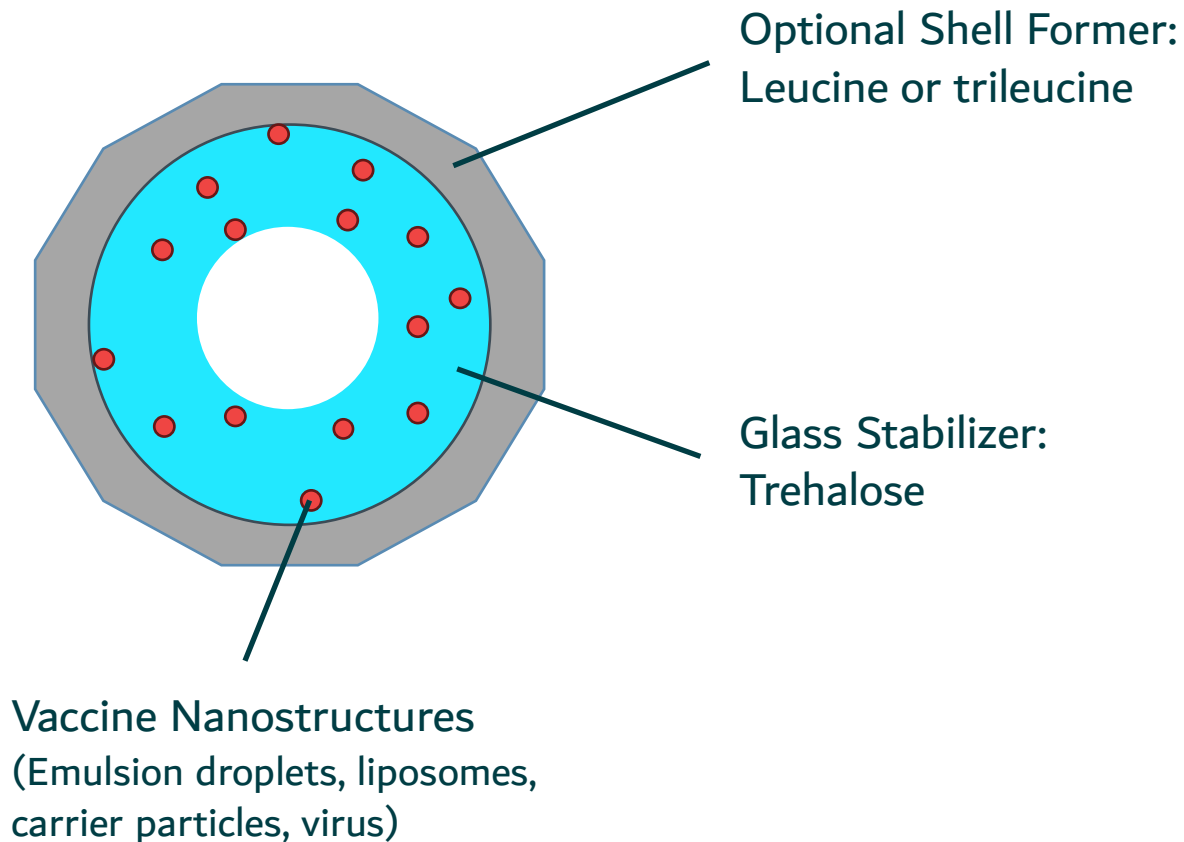


INFLUENZA

saRNA + NLC

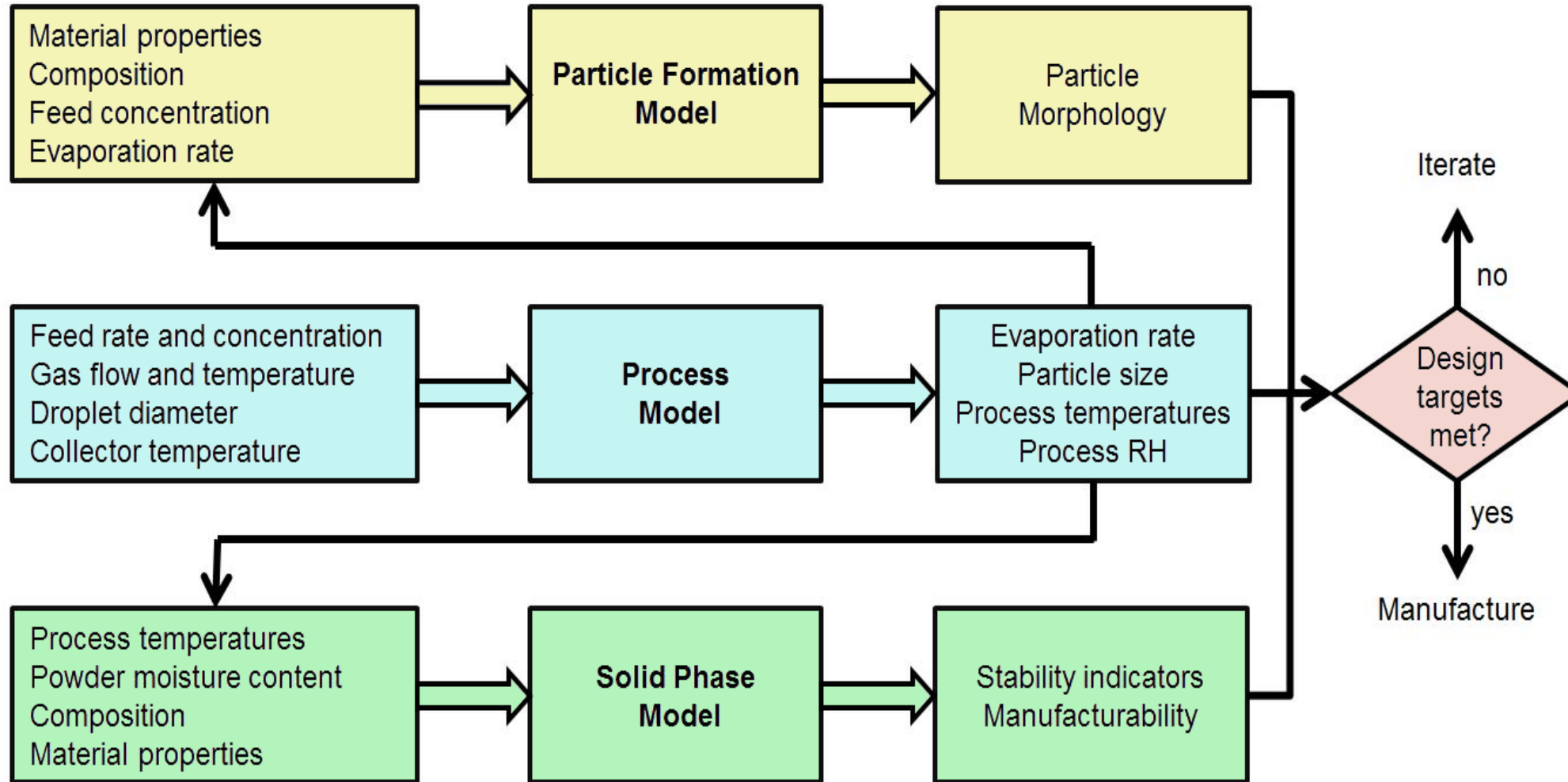
AAHI has spray-dried an H5N1 influenza saRNA with its nanostructured lipid carrier delivery vehicle.

Design Targets

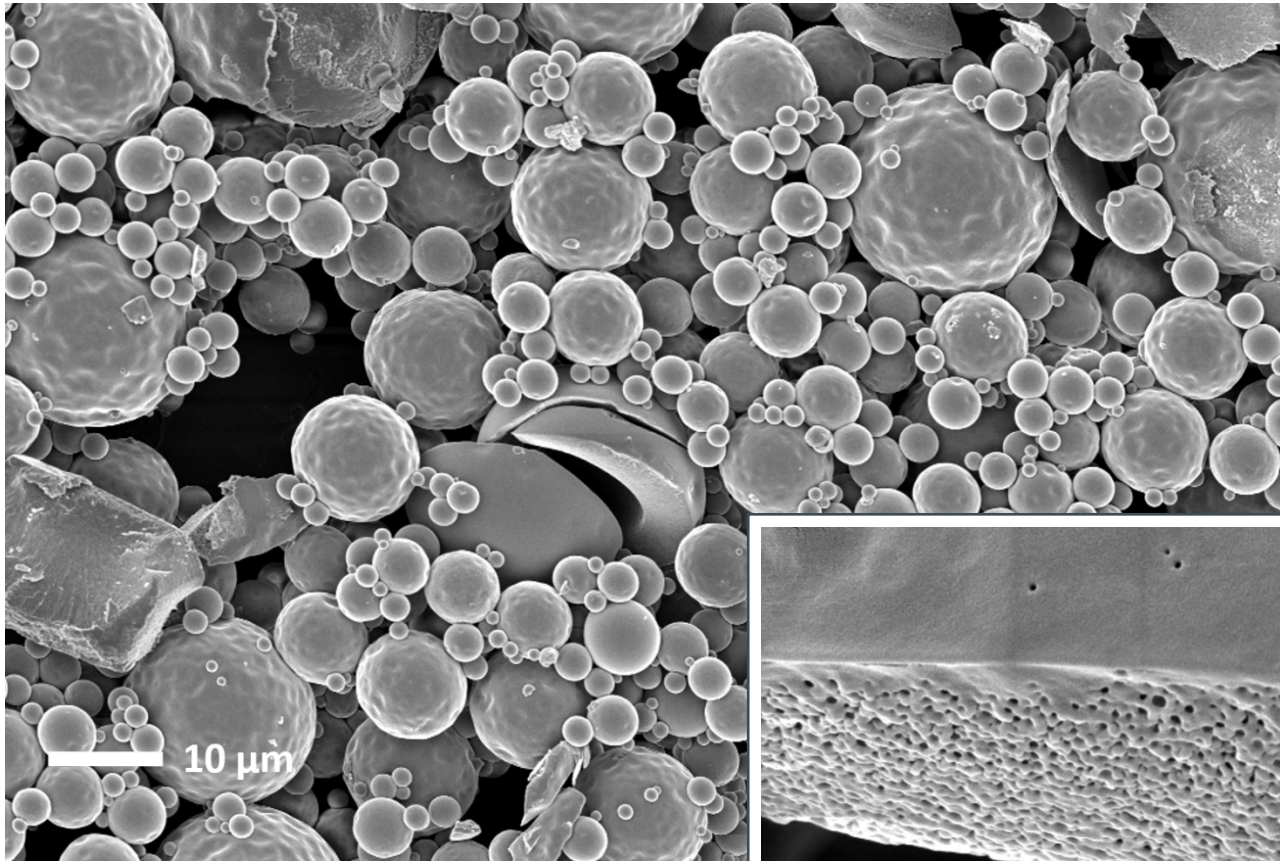


- Physical and biochemical stability (25°C)
- Minimal processing loss
- Flexible dose
- Particle size for nasal delivery and animal studies
- Compatible with inexpensive, single-use devices
- Straightforward regulatory strategy
- Low development risk and clear path to scale-up

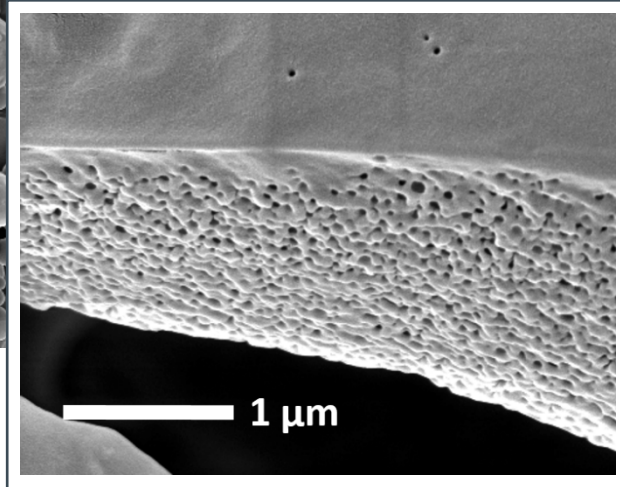
In-silico Design Accelerates Product Development



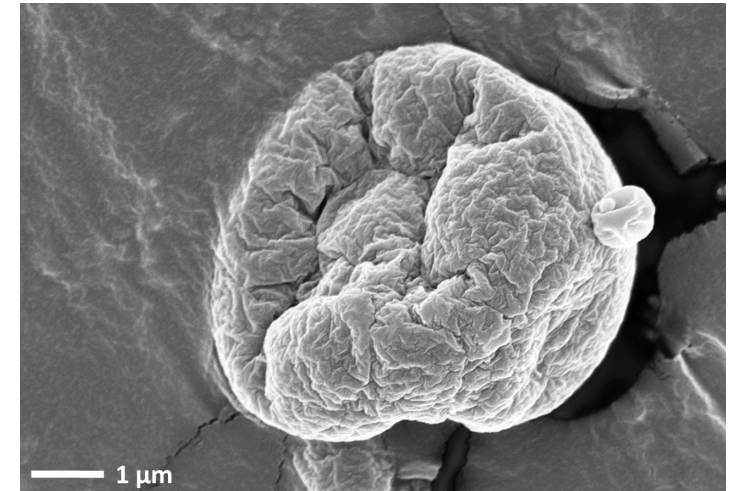
Morphology: TB Vaccine



Without shell former

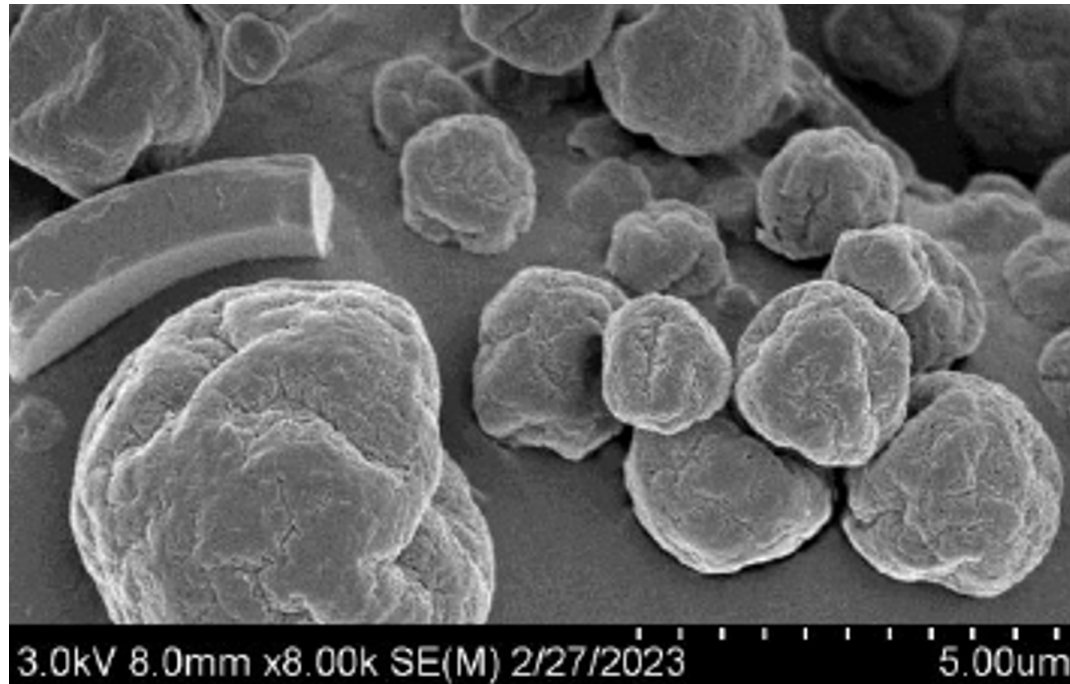


Small particle size for mouse studies.
With added trileucine shell.



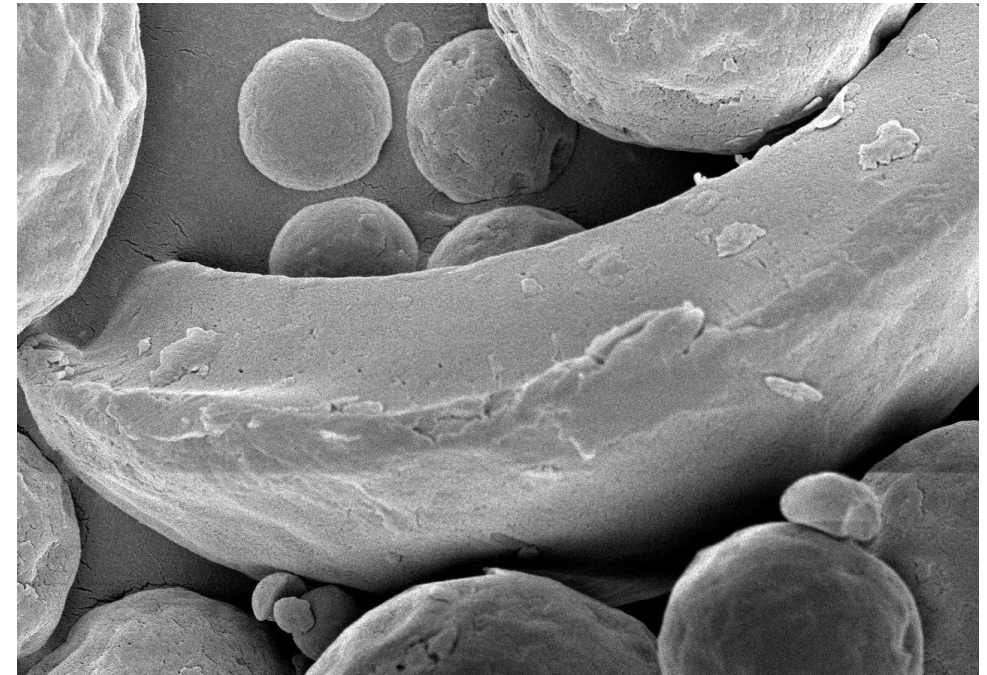
Morphology GLA-3M-052 COVID Vaccine

With 1% trileucine



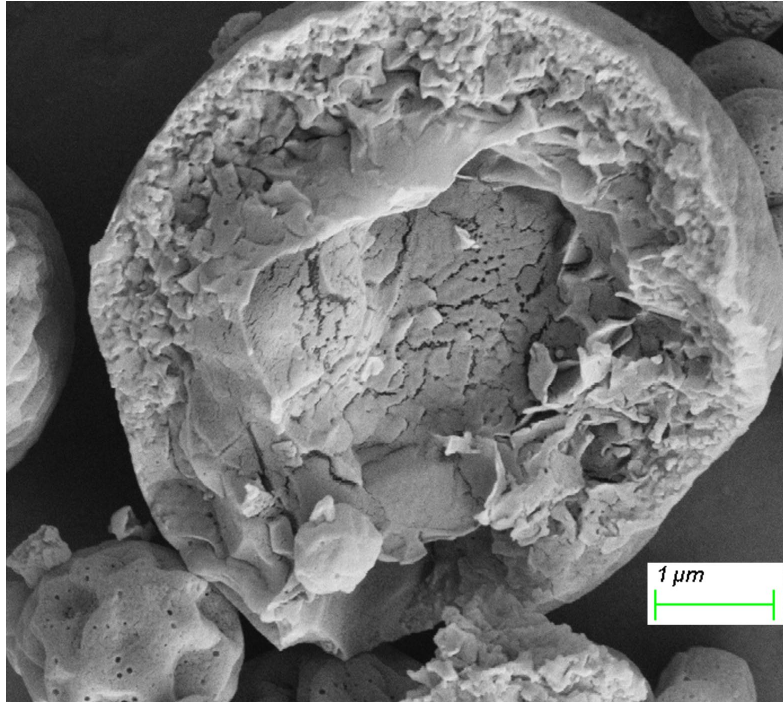
Rugose particles improve dispersibility

Without shell former (trehalose only)



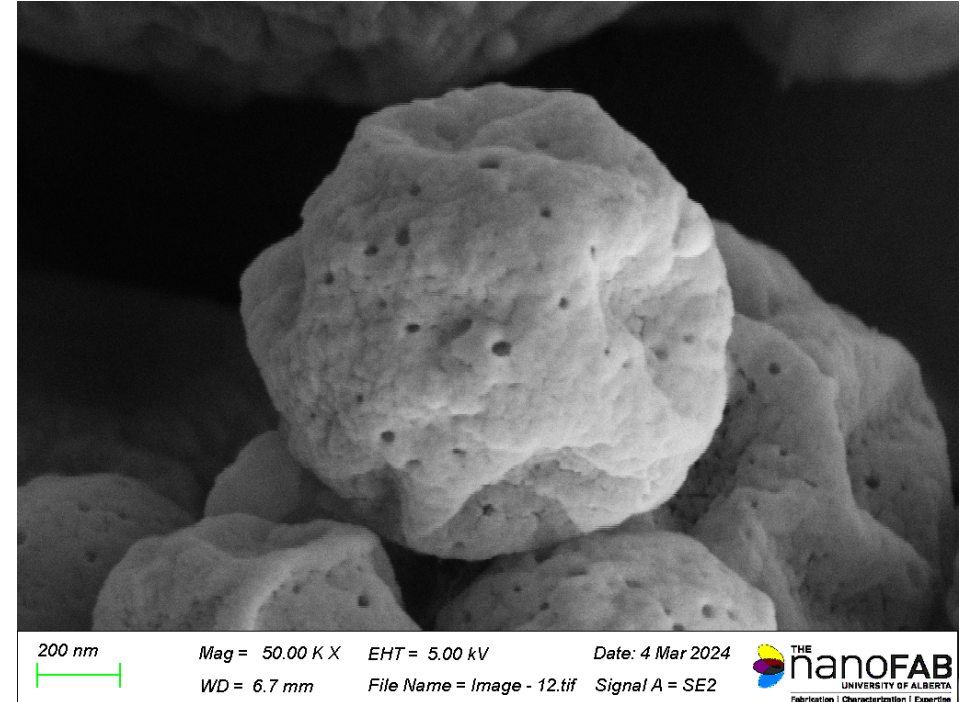
Morphology saRNA Influenza Vaccine

Interior structure



With 20% leucine

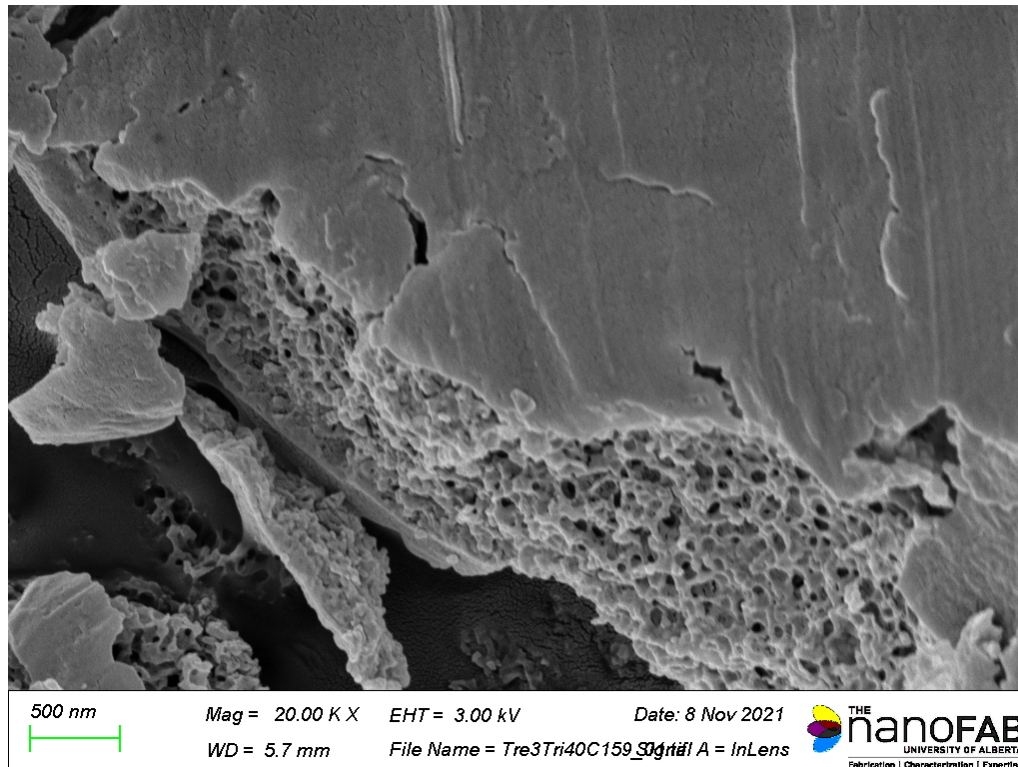
Surface structure



Physical Stability

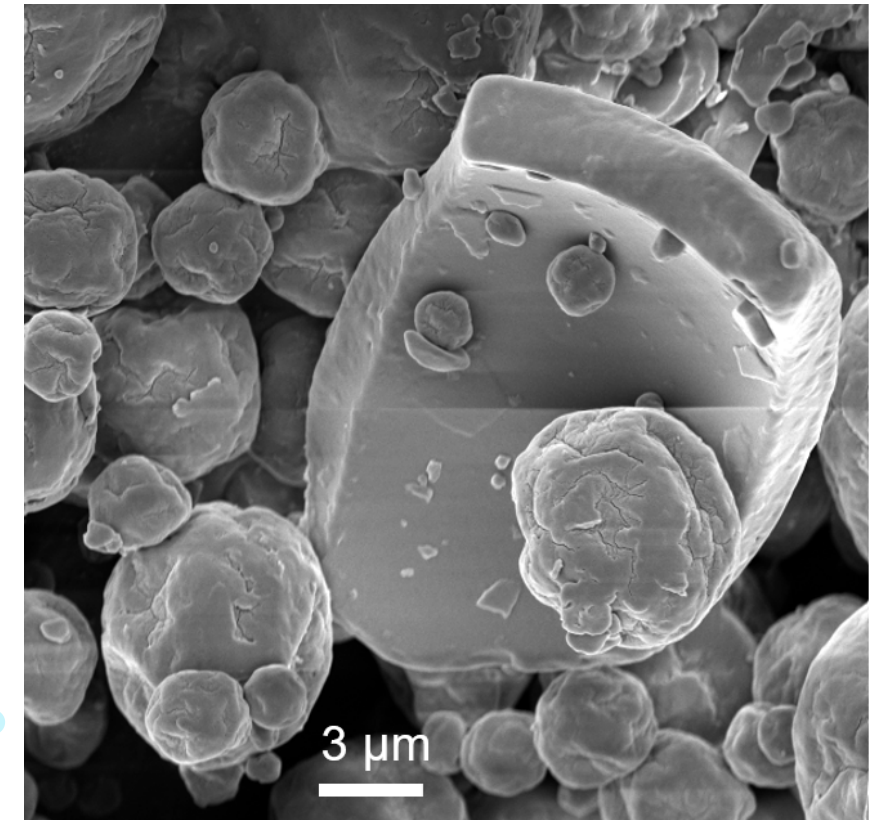
No morphological changes
No solid phase changes
(verified by Raman spectroscopy)

GLA-SE TB Vaccine



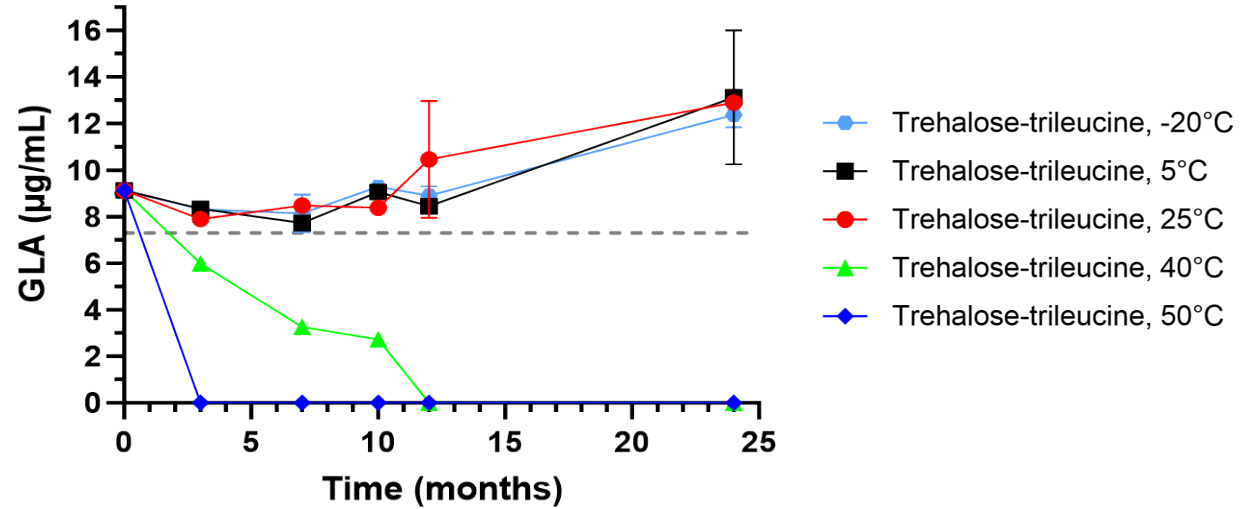
After 2 years storage at 40°C

GLA-3M-052 COVID Vaccine
After 10 months storage at 40°C



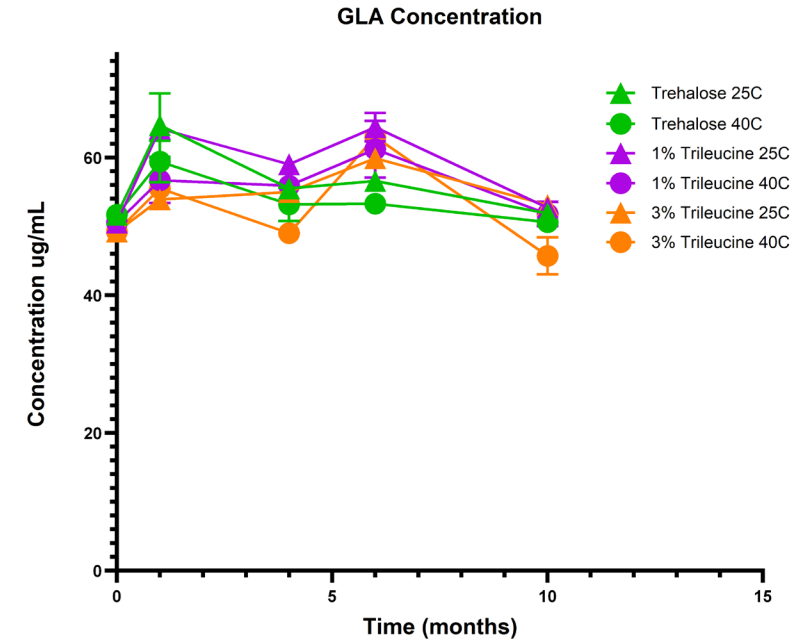
Adjuvant Stability - GLA

GLA-SE TB Vaccine



Stable for 2 years at 25°C

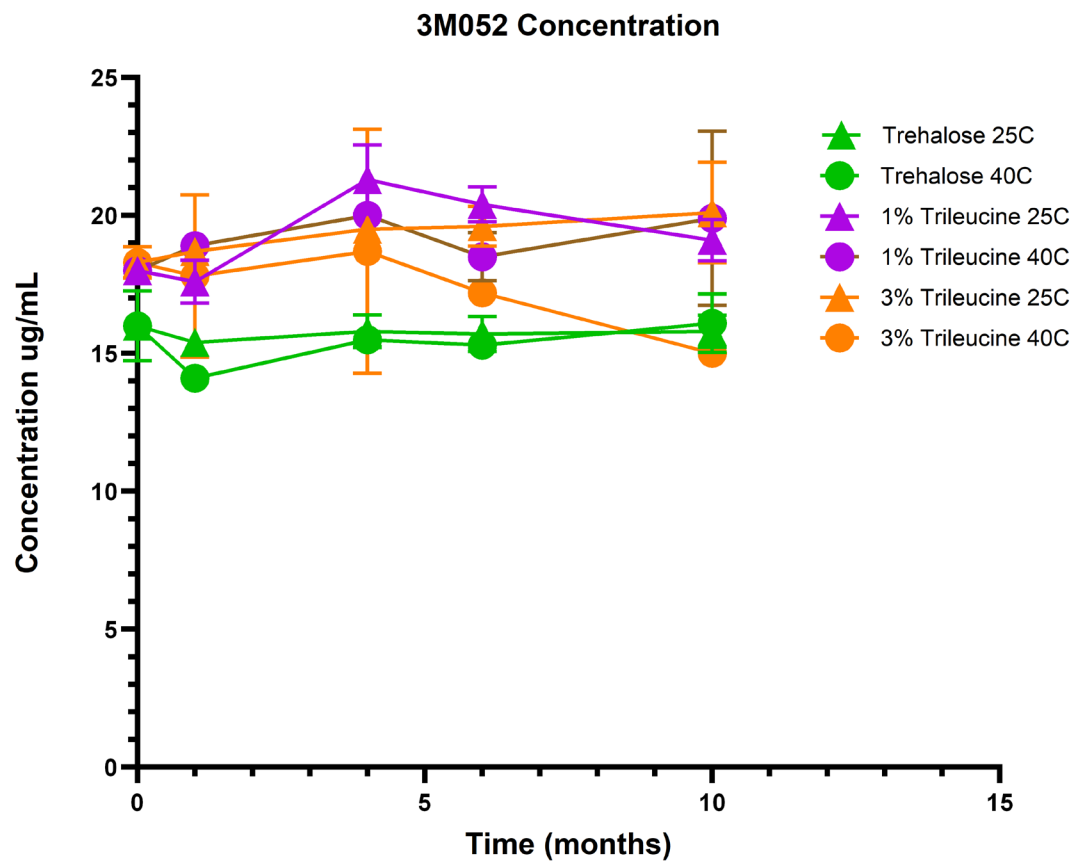
GLA-3M-052 COVID Vaccine



Stable for 10 months at 40°C

Adjuvant Stability – 3M-052

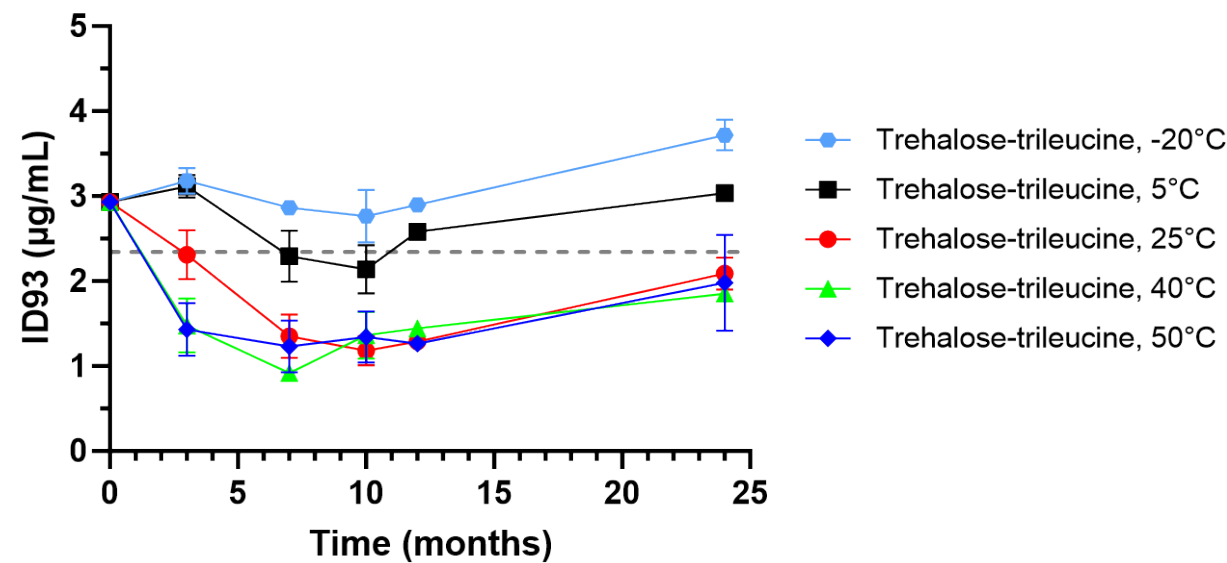
GLA-3M-052 COVID Vaccine



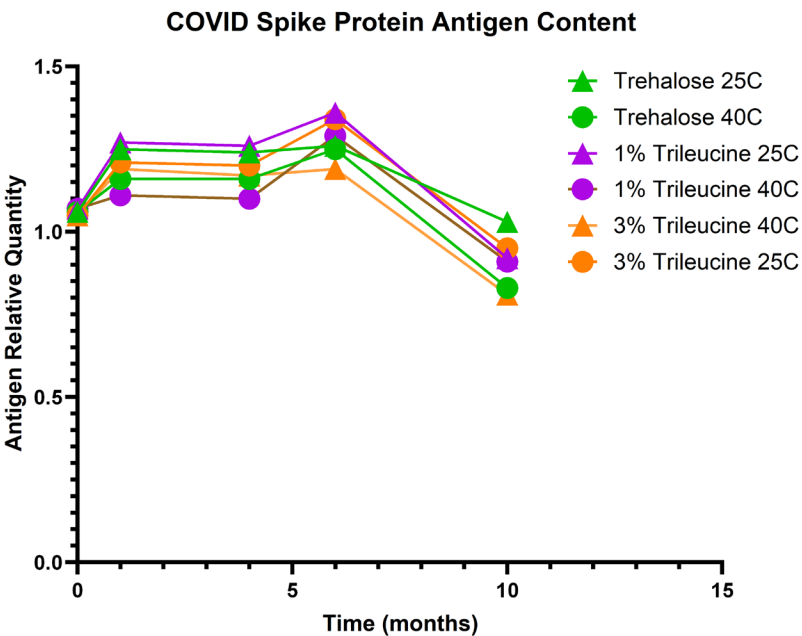
Stable for 10 months at 40°C

Antigen Stability

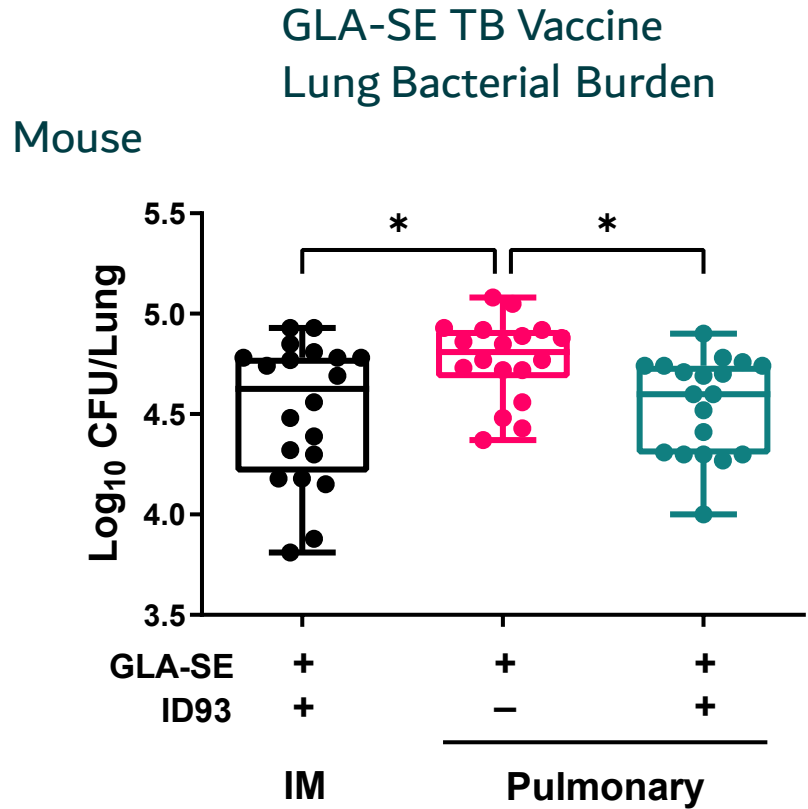
GLA-SE TB Vaccine



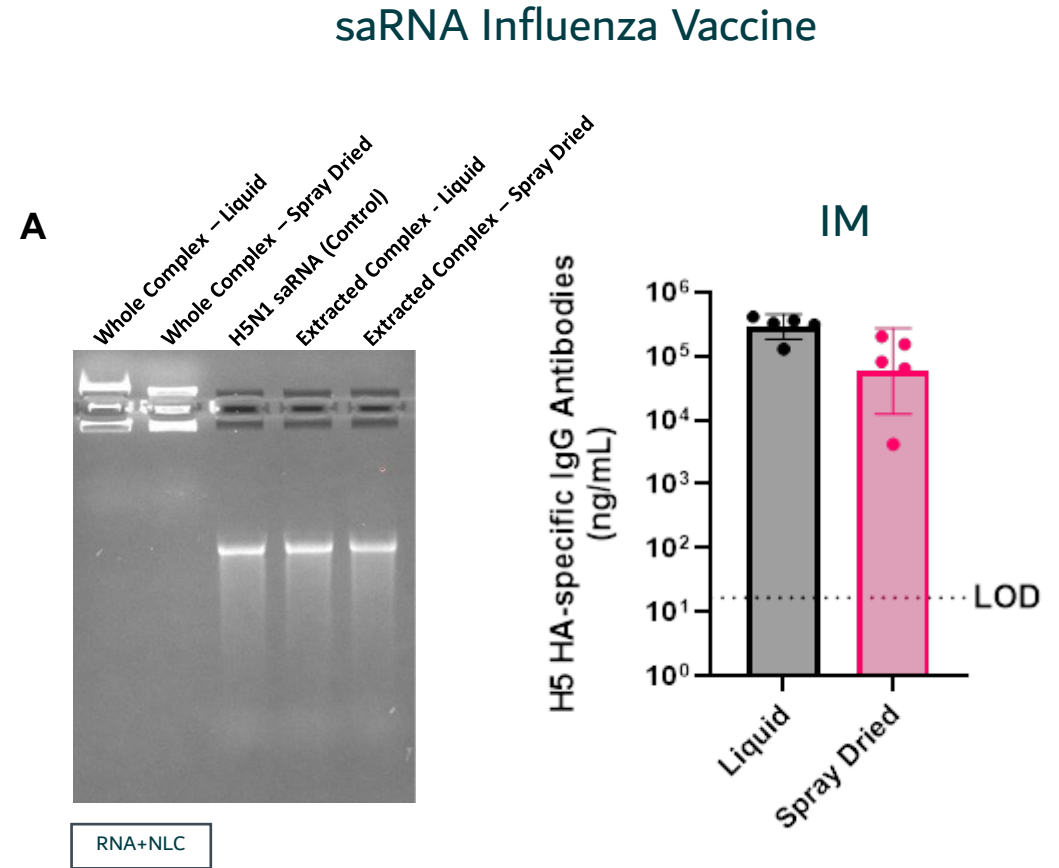
GLA-3M-052 COVID Vaccine



Dry Powder Vaccine Efficacy



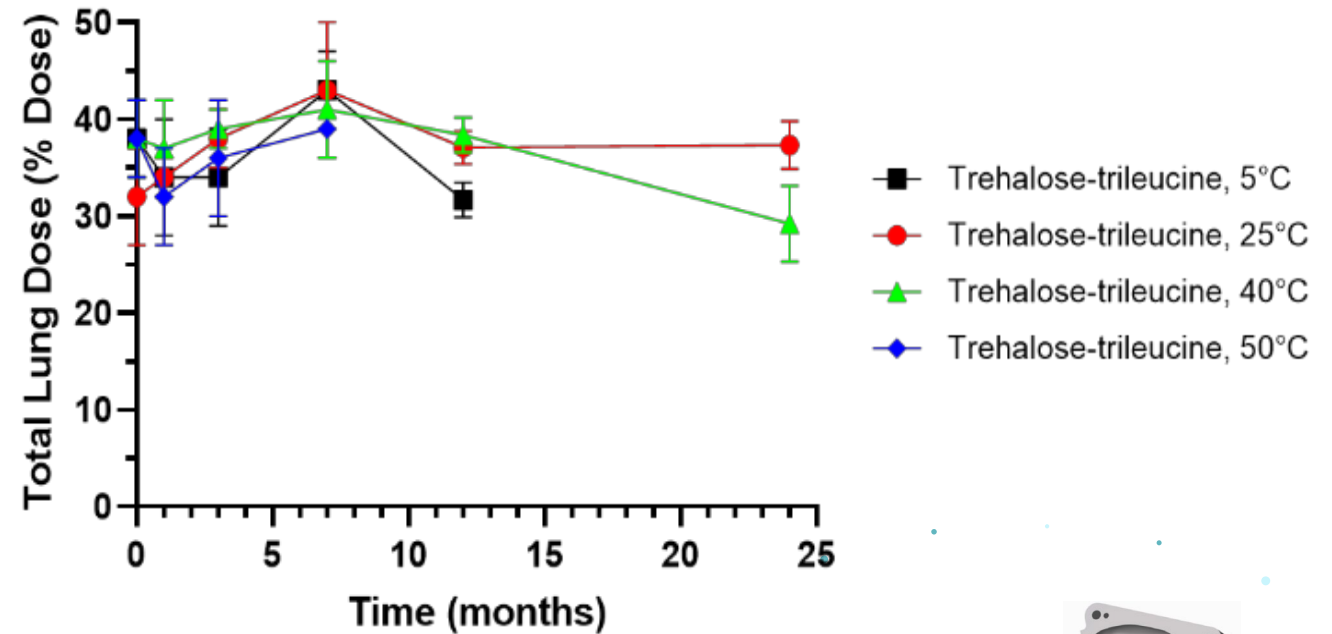
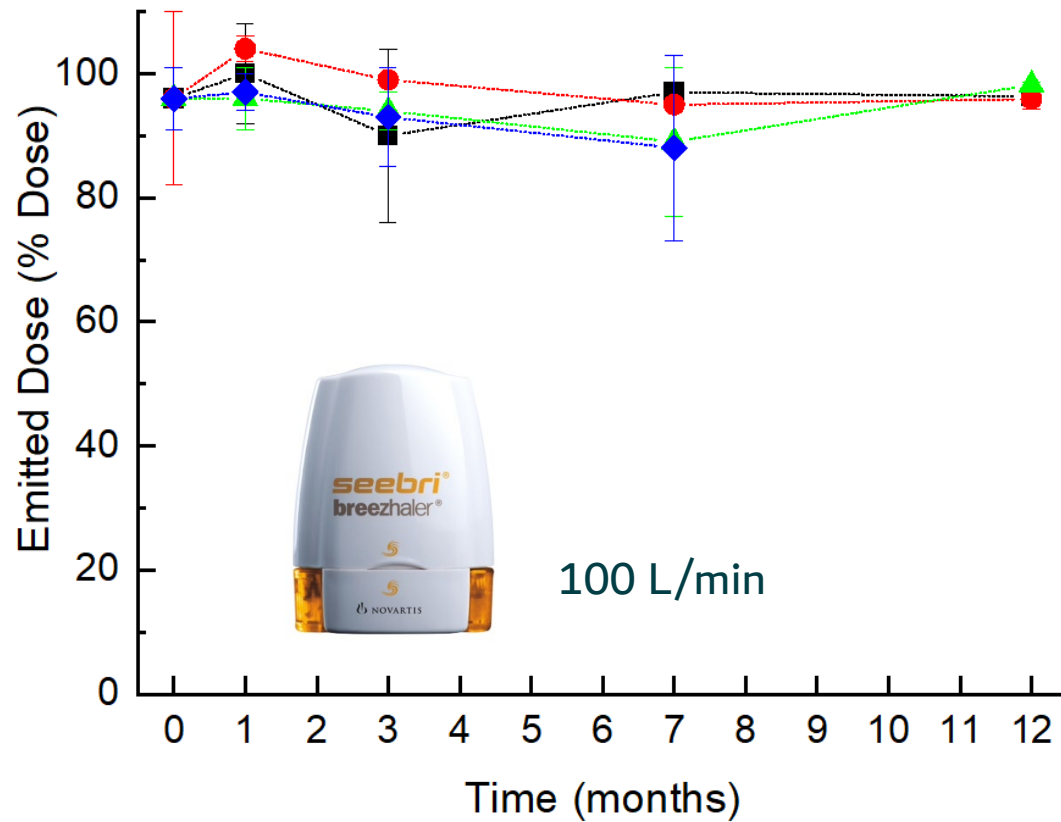
Comparable efficacy of pulmonary and IM delivery.



NLC particle size and immunogenicity retained after spray drying and reconstitution.

Aerosol Performance

GLA-SE TB Vaccine
Surrogate test in passive DPI

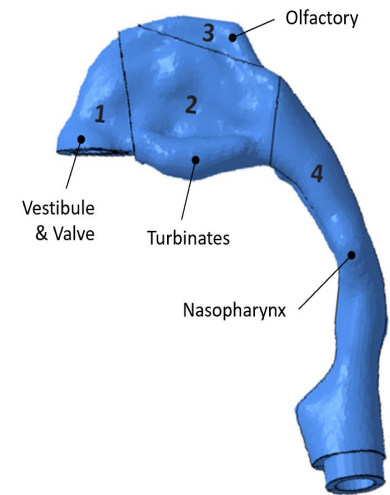
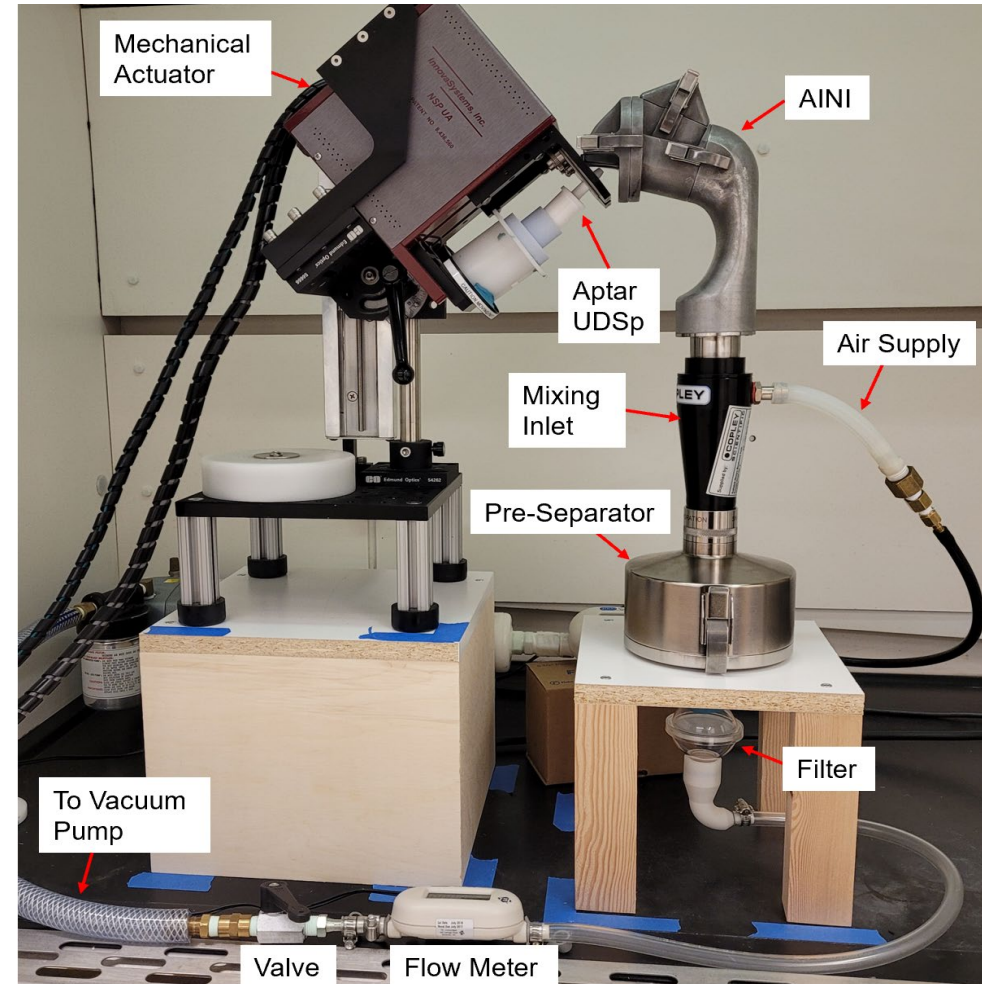


Test Procedures for Dry Powder Nasal Devices

- Repeatabile automated actuation
- Deposition testing in idealized nasal geometry

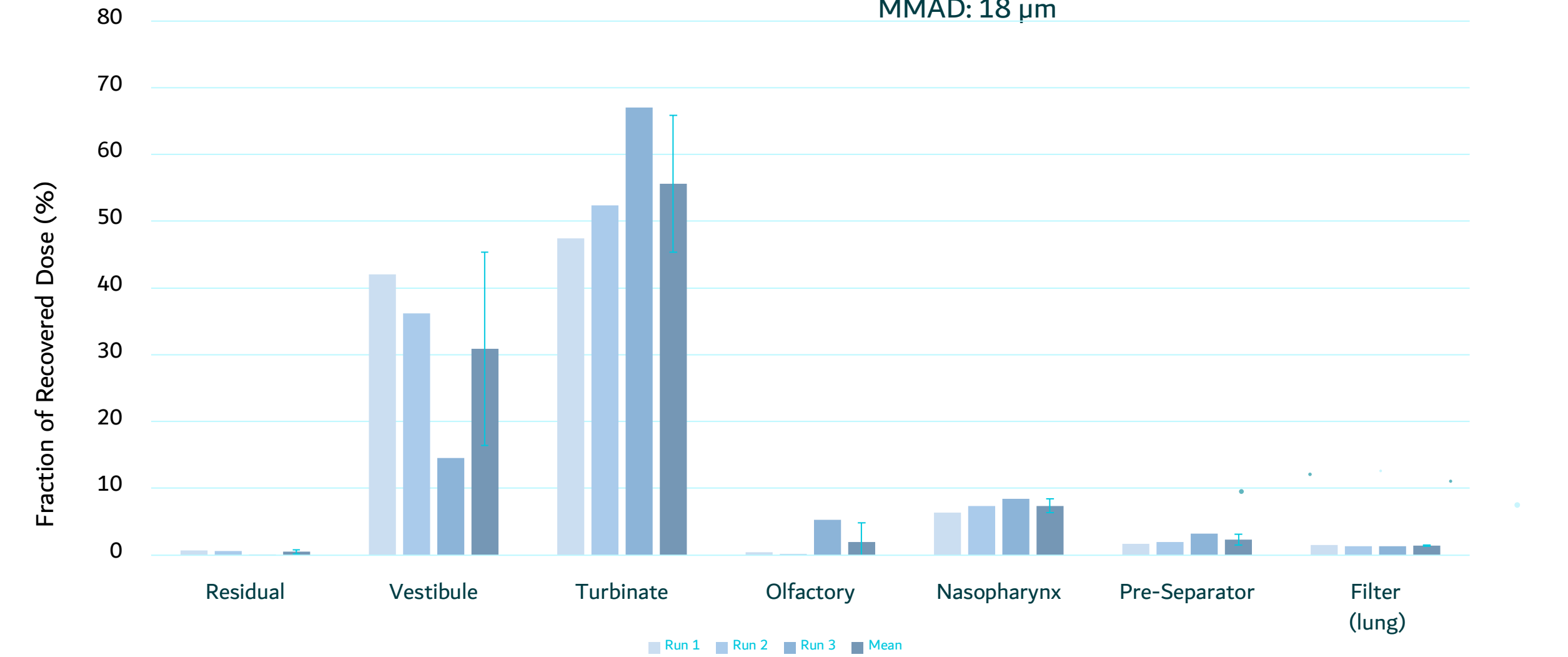


UDS active nasal delivery device / Commercial version



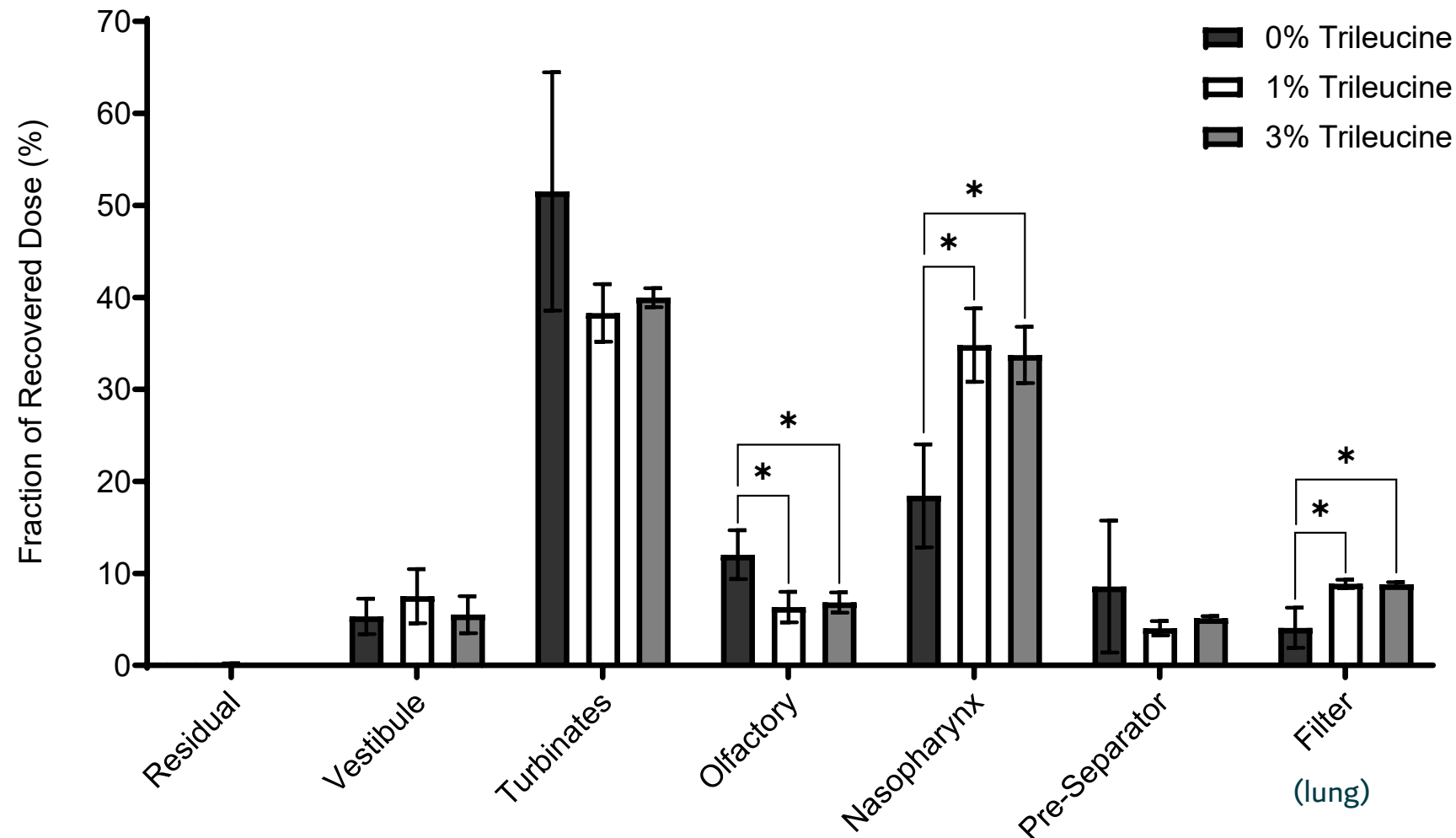
Deposition Pattern

GLA-SE TB Vaccine for non-human primate study
MMAD: 18 μm



Deposition Pattern

GLA-3M-052 COVID Vaccine with intermediate particle size
MMAD: ~9 µm



Conclusions

- The dry powder platform based on spray dried trehalose particles with an optional protective shell is compatible with a variety of adjuvanted vaccine systems and vaccine types
- The platform provides negligible manufacturing loss, outstanding thermostability, and robustness
- Particle size and deposition patterns can be adjusted for different targets in human and animal models
- Several inexpensive single-use delivery devices exist that enable needle free delivery
- Spray drying can be scaled up to manufacturing rates necessary for pandemic response
- Development is aided by predictive models and can make use of existing GMP infrastructure from respiratory therapeutics
- Ready to move from technology development to product development

